Description: Fiberlay formulates its High Viscosity Fairing Compound for excellent workability and sandability. Primarily for use in tooling and repair applications, the High Viscosity Fairing Compound is designed to cure tack-free even in large masses. Because of its higher viscosity, it is an excellent choice when fairing vertical areas, particularly where thicknesses greater than 1/8" are involved. Fiberlay Fairing Compound cures well even in a feather edge, although these areas will require more time before beginning.

Features:
- Formulated with premium resins
- Excellent workability
- Easy sandability
- Low styrene content
- Large masses without cracking

Uses:
- General tooling applications
- General purpose filler
- Filling thin or thick sections
- Fairing thick vertical areas

Viscosity Ranges: Viscosity (m) tests performed on DVI HB T-A 77°F.
<table>
<thead>
<tr>
<th>rpm</th>
<th>mMIN cps</th>
<th>mMAX cps</th>
</tr>
</thead>
<tbody>
<tr>
<td>2</td>
<td>390,000</td>
<td>520,000</td>
</tr>
<tr>
<td>50</td>
<td>48,000</td>
<td>76,000</td>
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</tbody>
</table>

Gel Properties:
Sample mass is 100 g initiated with 1.0% S980 MEKP @ 77°F Gel
Time: 10-15 min
Interval: 15-20 min
Total: 20 - 30 min
Peak Exotherm: 265 - 295 °F

Product Specifications:
Color and odor: white with styrene odor
Physical appearance: smooth
Weight per gallon: 5.6 to 5.8 lbs/gal
Uncured stability: 3 to 4 months (depending on storage)