



"REINFORCING YOUR DREAMS"

PRODUCT DATA BONDING PUTTY

Part No: 06105200108, 06105200110

Description: Fiberlay formulates its *Medium Weight Bonding Compound* with premium polyester resins resulting in high tensile and flexural strength. Fiberlay Bonding Putty exhibits excellent bonding characteristics. In addition, it can be easily pumped through all major putty pumping equipment.

Features:

- Semi-Flexible for exceptional crack resistance
- Formulated with premium resins
- Low shrinkage and exotherm
- Low styrene content

Uses:

- General purpose filler
- General purpose bonding

Viscosity Ranges: Viscosity (m) tests performed on DVI HB T-A 77°F.

rpm	mMIN cps	mMAX cps
2	900,000	1,300,000
50	90,000	180,000

Gel Properties:

Sample mass is 100 g initiated with 1.0% S980 MEKP @ 77°F Gel
 Time: 50-60 min
 Interval: 40-55 min
 Total: 90-115 min
 Peak Exotherm: 170 - 210°F

Product Specifications:

Color and odor: white with styrene odor
 Physical appearance: smooth
 Weight per gallon: 8.5-8.7 lbs/gal
 Uncured stability: 4 to 5 months (depending on storage)

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