**Fiberlay Inc., 1468 Northgate Blvd. Sarasota, FL 34234 / 206-872-0660 / 800-942-0660 / Fax: 206-782-0662**

**PRODUCT DATA**

**BONDING PUTTY**

Part No: 06105200108, 06105200110

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**Description:** Fiberlay formulates its **Medium Weight Bonding Compound** with premium polyester resins resulting in high tensile and flexural strength. Fiberlay Bonding Putty exhibits excellent bonding characteristics. In addition, it can be easily pumped through all major putty pumping equipment.

**Features:**
- Semi-Flexible for exceptional crack resistance
- Formulated with premium resins
- Low shrinkage and exotherm
- Low styrene content

**Uses:**
- General purpose filler
- General purpose bonding

**Viscosity Ranges:**

<table>
<thead>
<tr>
<th>rpm</th>
<th>mMIN cps</th>
<th>mMAX cps</th>
</tr>
</thead>
<tbody>
<tr>
<td>2</td>
<td>900,000</td>
<td>1,300,000</td>
</tr>
<tr>
<td>50</td>
<td>90,000</td>
<td>180,000</td>
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</tbody>
</table>

**Gel Properties:**

Sample mass is 100 g initiated with 1.0% S980 MEKP @ 77°F Gel

- Time: 50-60 min
- Interval: 40-55 min
- Total: 90-115 min
- Peak Exotherm: 170 - 210°F

**Product Specifications:**

- Color and odor: white with styrene odor
- Physical appearance: smooth
- Weight per gallon: 8.5-8.7 lbs/gal
- Uncured stability: 4 to 5 months (depending on storage)

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