

# Orange Mask™

## MARINE MASKING TAPE

# INTERTAPE POLYMER GROUP

## TECHNICAL DATA SHEET

### DESCRIPTION

A high quality, pressure-sensitive masking tape with good quick stick and holding properties for the composites industries. Product is designed for masking fiberglass moulds (gel coating) and other parts requiring clean removal. Works with either semi-permanent or paste wax release agents. Can be exposed to oven temperatures up to 225°F (107°C) for 30 minutes.

### PRODUCT APPLICATION

Marine masking (for both OEM and refinishing)

### FEATURES

- Smooth Crepe, Saturated Backing (smooth to touch and easy to work with; straight, clean paint-break line; highly conformable and flexible; tear resistant; moisture and solvent resistant)
- Special 'Non-Printable' Release Coat (controlled unwind; good adhesion to backing when layered)
- Rubber/Resin Adhesive (UV resistant up to 72 hours; good adhesion and holding power; temperature resistance; clean removal; stain and transfer resistant)
- Quarter Packed/Poly Wrapped (easily dispensed from carton; no loose rolls; easy distribution from storeroom; less damage in handling; cleaner looking product to operator)



intertape polymer group™

3647 Cortez Road West | Bradenton, FL 34210 | USA

Customer Service: 800.IPG.8273 | 800.474.8273

Tape Technical Service: 877.447.4832

[www.intertapepolymer.com](http://www.intertapepolymer.com) | [info@itape.com](mailto:info@itape.com)

### PHYSICAL PROPERTIES

The following data are nominal values based on PSTC, ASTM and other standard test. The data should not be considered as specifications.

<b>Backing</b>	Smooth Crepe Paper
<b>Color</b>	Orange
<b>Adhesive</b>	Natural Rubber/Resin
<b>Adhesion to Steel</b> (oz/in of width) PSTC-1	27 (7.4 N/25mm)
<b>Quick Stick to Kraft</b> (oz/in of width)	8 (2.2 N/25mm)
<b>Tensile Strength</b> (lbs/in of width) PSTC-31	23 (101 N/25mm)
<b>Elongation</b> (% at break) PSTC-31	14
<b>Total Thickness</b> (mils) PSTC-33	7.3 (0.185mm)



While we believe them to be reliable, the statements and information herein are only for general guidance and are not warrants or guarantees for accuracy and completeness. The user must, by test or otherwise, determine suitability for this purpose. There is no warranty of fitness for a particular purpose. Our standard term and conditions of sale apply exclusively to all orders, and all liability for damages of any kind, including consequential, exceeding purchase price is excluded. No one is authorized by us to make oral warranties. We reserve the right to make changes without notice or obligation in our products and publications.

EFFECTIVE: 05/08